CLAIMS

- A sheet conveyance apparatus for conveying a sheet by attaching the sheet onto an endless conveyance belt by applying electric charges onto a
- 5 conveyance belt by applying electric charges onto a surface of the conveyance belt, the sheet conveyance apparatus comprising:

a charger that charges the surface of said conveyance belt in a belt-like alternate voltage pattern; and

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a control part that controls a charge width of the alternate voltage pattern in a direction of conveyance of the sheet.

- 2. The sheet conveyance apparatus as claimed in claim 1, wherein said control part controls the charge width in accordance with a type of said sheet.
- 3. The sheet conveyance apparatus as claimed
 20 in claim 2, further comprising a sheet-type input part
 that inputs information regarding the type of said sheet
 to said control part.
- 4. The sheet conveyance apparatus as claimed
 25 in claim 2, wherein information regarding the type of

said sheet is given externally.

- 5. The sheet conveyance apparatus as claimed in claim 2, wherein said control part controls the charge width so that the charge width when the sheet contains a resin is smaller than the charge width when the sheet contains no resin.
- 6. The sheet conveyance apparatus as claimed in claim 2, wherein said control part controls the charge width so that the charge width when a surface resistivity of the sheet is equal to or smaller than 1×10¹⁰ Ω/□ is set to be substantially equal to or greater than 4 mm and equal to or smaller than 30 mm, and the charge width when a surface resistivity of the sheet is greater than 1×10¹⁰ Ω/□ is set to be substantially equal to or greater than 2 mm and substantially equal to or smaller than 8 mm.
- 7. The sheet conveyance apparatus as claimed in claim 1, wherein said conveyance belt has a two-layer structure comprising an insulating layer as an obverse layer and a medium resistance layer as a backside layer.
- 25 8. The sheet conveyance apparatus as claimed

in claim 7, wherein a surface resistivity of said insulating layer is substantially equal to or greater than $1\times10^{10}~\Omega/\Box$, and a surface resistivity of said medium resistance layer is substantially equal to or smaller than $1\times10^8~\Omega/\Box$.

- 9. The sheet conveyance apparatus as claimed in claim 7, wherein a thickness of said insulating layer is substantially equal to or smaller than 60 μ m, and a thickness of said backside layer is substantially equal to or greater than 40 μ m.
- 10. The sheet conveyance apparatus as claimed in claim 7, wherein a volume resistivity of a roller with which said conveyance belt is engaged is substantially equal to or smaller than $1\times10^{10}~\Omega\cdot\text{cm}$.
- 11. The sheet conveyance apparatus as claimed in claim 1, further comprising a discharger that removes or attenuates the charges on the surface of said conveyance belt, wherein said discharger is located on an obverse side of said conveyance belt and a position out of an area where said sheet is brought into contact with said conveyance belt.

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- 12. The sheet conveyance apparatus as claimed in claim 1, wherein said control part controls a charged area of said conveyance belt when a surface resistivity of said sheet is substantially equal to or greater than 1×10¹² Ω/□ so that at least one of a leading edge portion and a trailing edge portion of said sheet is attached onto said conveyance belt, the leading edge portion being a range from a leading edge of said sheet to a position substantially equal to or less than 50 mm from the leading edge and the trailing edge portion being a range from a trailing edge of said sheet to a position substantially equal to or less than 100 mm from the trailing edge.
- 13. The sheet conveyance apparatus as claimed in claim 1, wherein said control part controls the charge with so that the charge width is changed in accordance with a distance from a leading edge of said sheet.

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14. An image forming apparatus for forming an image on a sheet conveyed by a sheet conveyance apparatus conveying a sheet by attaching the sheet onto an endless conveyance belt by applying electric charges onto a surface of the conveyance belt, the sheet

conveyance apparatus comprising:

a charger that charges the surface of said conveyance belt in a belt-like alternate voltage pattern; and

- a control part that controls a charge width of the alternate voltage pattern in a direction of conveyance of the sheet.
- 15. The image forming apparatus as claimed in claim 14, wherein said conveyance belt is charged before said sheet is fed to said conveyance belt.
- 16. The image forming apparatus as claimed in claim 14, wherein a charging operation to said

 15 conveyance belt is stopped while an image is being formed on said sheet, and the charging operation is performed on said conveyance belt when conveying said sheet by a specific distance.
- 20 17. The image forming apparatus as claimed in claim 16, wherein a polarity of each charge in said voltage pattern is changed in accordance with an amount of movement of said conveyance belt when said sheet is conveyed by the specific distance.

- 18. The image forming apparatus as claimed in claim 16, wherein the charge width of said voltage pattern is an integral multiple of an amount of movement of said conveyance belt when conveying said sheet by the specific distance.
- image on a sheet conveyed by a sheet conveyance apparatus conveying the sheet by attaching the sheet onto an endless conveyance belt by applying electric charges onto a surface of the conveyance belt, the sheet conveyance apparatus comprising:

a charger that charges the surface of said conveyance belt in a belt like alternate voltage pattern;

a storing part that stores a relationship between a type of said sheet and a charge width of the alternate voltage pattern to be formed on the conveyance belt; and

a control part that controls a charge width of the alternate voltage pattern in a direction of conveyance of the sheet in accordance with the type of said sheet based on said relationship stored in said storing part.

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- 20. A method for conveying a sheet by attaching the sheet onto an endless conveyance belt by applying electric charges onto a surface of the conveyance belt, comprising:
- 5 charging the surface of said conveyance belt in a belt-like alternate voltage pattern; and

controlling a charge width of the alternate voltage pattern in a direction of conveyance of the sheet in accordance with a type of said sheet based on a relationship between a type of said sheet and a charge width of the alternate voltage pattern to be formed on the conveyance belt.

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